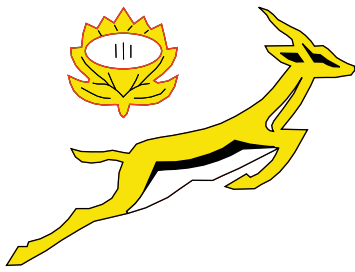
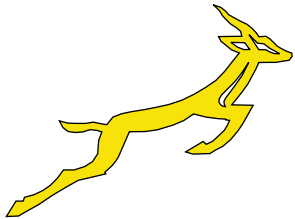
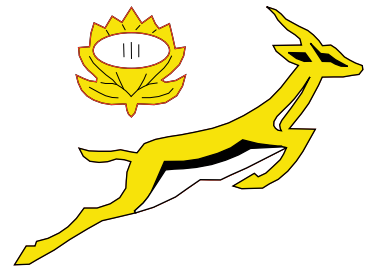


Springbok Kit instructions

Kit components



- 1 x Springbok body Inlay
- 1 x Protea Inlay with ball cutout
- 1 x Ball Inlay
- 2 x Small White Inlays
- 1 x Small Black Inlay



Springbok Body Inlay



Protea Inlay with ball cutout



Ball inlay



Small white inlays



Small Black inlay

Step 1:

Remove all components from the plastic bag and place on a clean work surface. Please note that the components are small and you can lose them quite easily. The parts are also fragile and should be handled with care.

Step 2:

Take the barrel with the laser cutout and slide the brass tube(27/64) into it. **Please do not use any glue** at this stage, this is only to assist you with the assembly process.

Step 3:

Take the Springbok body inlay and carefully break it into four pieces as per illustration.

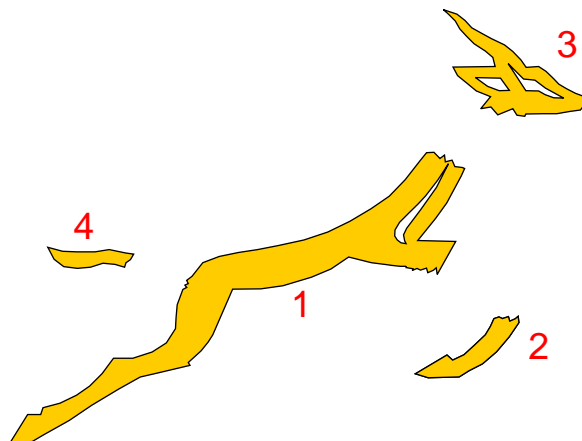
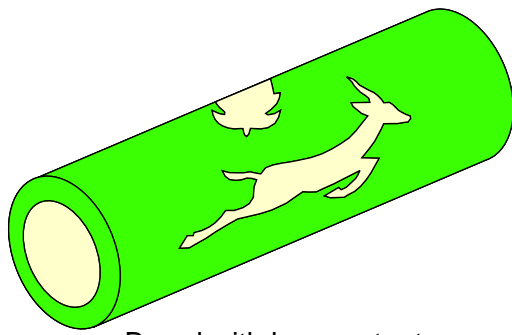


Illustration 1



Barrel with laser cutout

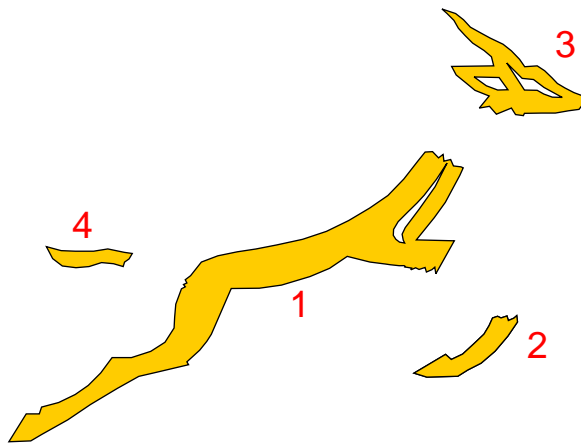
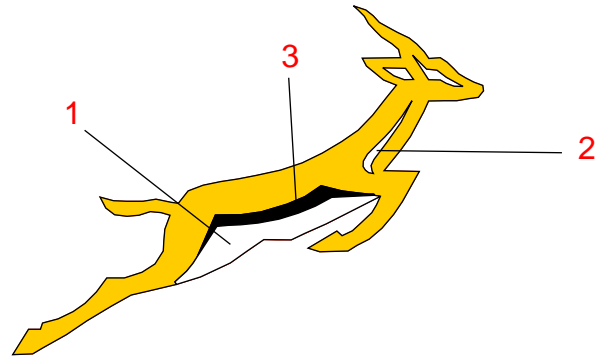
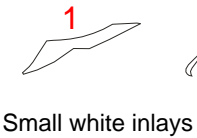


Illustration 2

Step 4:

Take the main body (Nr 1) and place that in the corresponding opening.
 Now follow up with the front leg (Nr 2) then the head section (Nr 3) and then the tail section (Nr 4)



Step 5:

Take the small white inlay (Nr 1) and place that in the corresponding opening.
 Now follow up with the small white inlay (Nr 2) and then the small black inlay (Nr 3)

Step 6:

Take the Protea flower inlay and break it into two pieces as per illustration 3

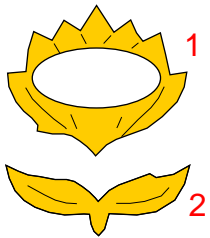
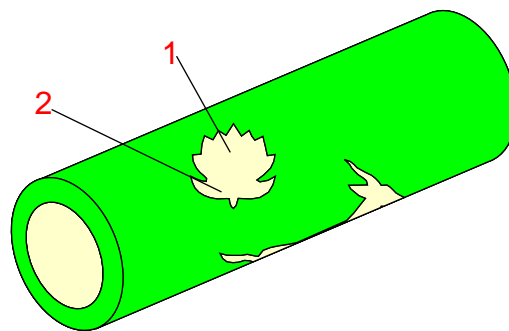


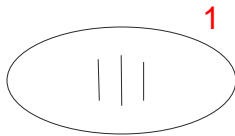
Illustration 3



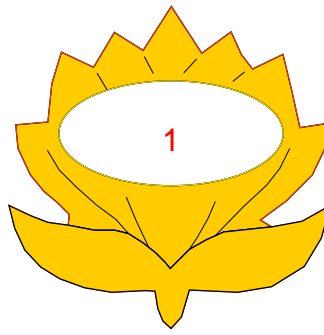
Barrel with laser cutout

Step 7:

Take the Flower body (Nr 1) and place that in the corresponding opening.
 Now follow up with the bottom section of the flower (Nr 2) and press firmly to get them into position.



Ball inlay



Step 8:

Take the small white ball inlay (Nr 1) and place that in the corresponding opening of the protea inlay.

Step 9:

After all the inlay pieces are in place **REMOVE THE BRASS TUBE** from the barrel and then use small amounts of thin CA glue to secure all the pieces into place. Please **do not** soak the whole inlay with thin CA, try to keep the glue to the outer edges of each inlay piece and not in the laser detail lines which will be filled with black dust while turning and finishing the pen.

Step 10:

Cut the barrel to length but **do not use a Barrel trimmer** it will destroy/break the barrel and all your hard work. Use a disk sander or any other method that will not destroy your blank. Now you can glue the brass tube into place with a glue of your choice and let it dry completely before turning the blank.

It is important to sand the barrel smooth before you are going to use a skew or any other turning tools.

After the barrel is sanded smooth blow the sanding dust out of the laser detail line and rub some black/dark wood dust into those detail lines. Use thin Ca glue over the whole inlay to secure all pieces into place before turning the barrel to size.

While turning the barrel to size you will notice that some of the laser detail lines will need some more dust filling just repeat filling it with dust and cover with thin CA and continue turning.

Good luck and if you have any questions please do not hesitate to contact me by email or phone. info@lazerinez.com Tel: 770 891 12301